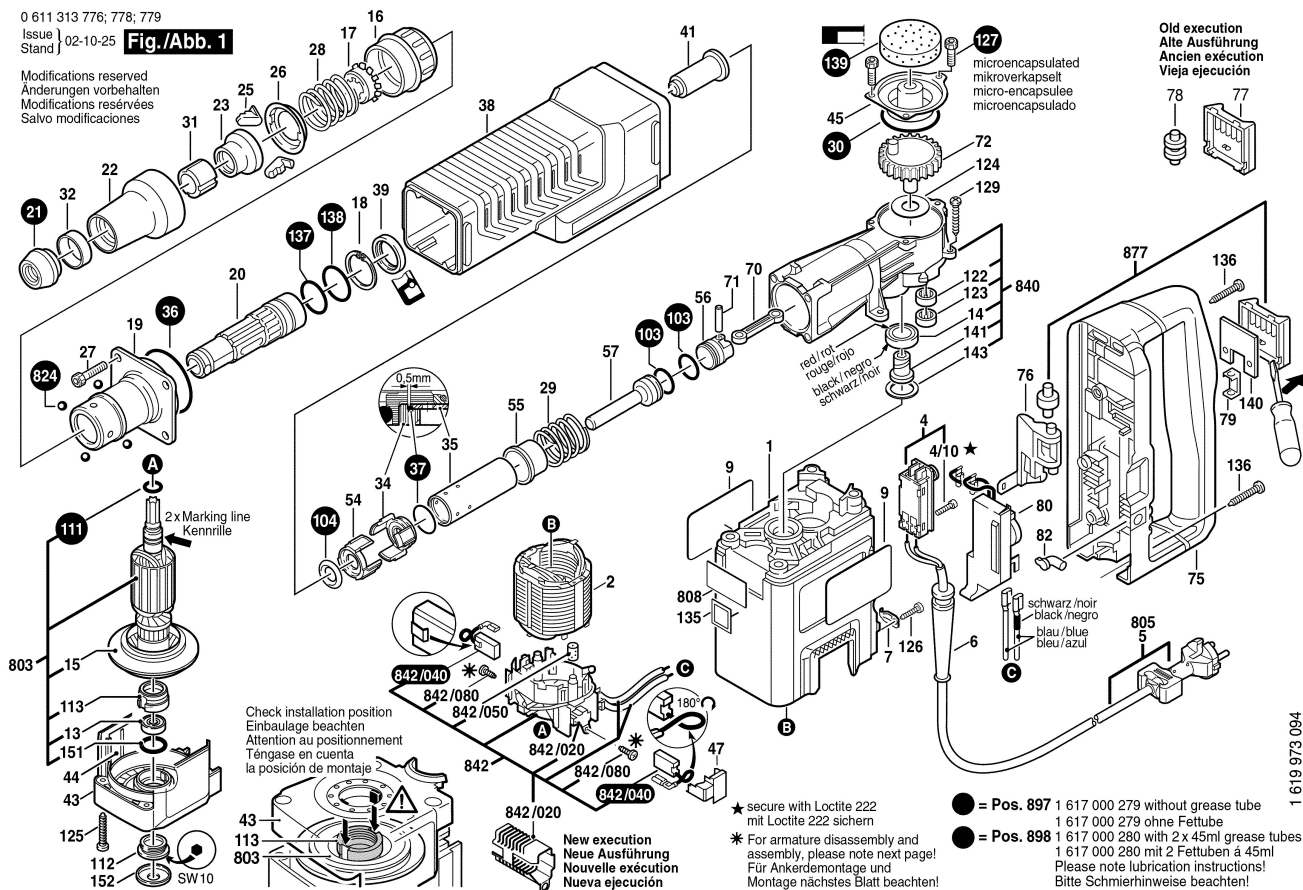


0 611 313 776; 778; 779

Issue
Stand

02-10-25 **Fig./Abb. 1**

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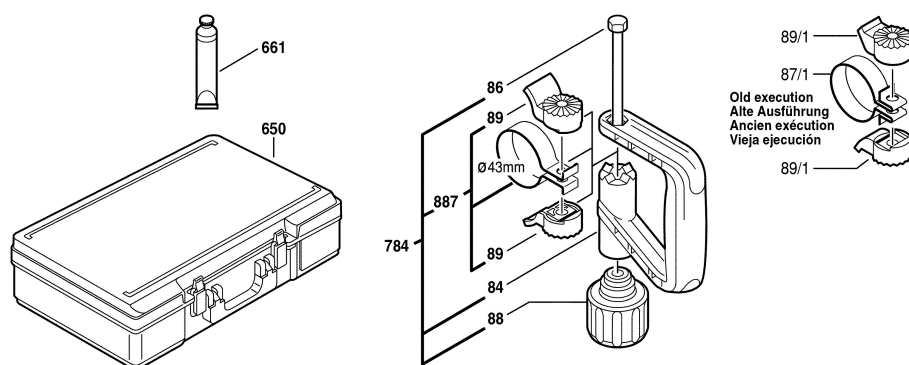


0 611 313 776; 778; 779

Issue
Stand

02-10-25 **Fig./Abb. 2**

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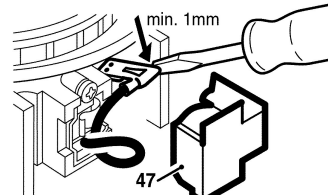
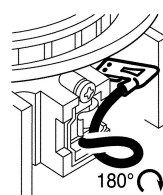
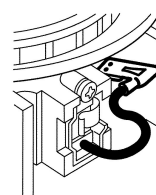
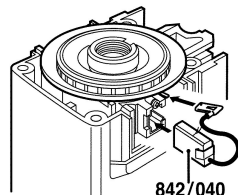
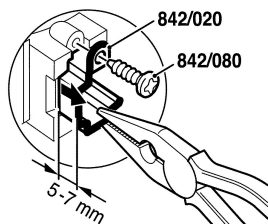
For armature disassembly and assembly
pull the brush holder 5-7 mm outwards.
Vor Ankerdemontage- und Montage beide
Bürstenhalter 5-7 mm nach außen ziehen.

After armature assembly, press in the
brush holder and tighten the screw.
Nach der Ankerdemontage Bürstenhalter
nach innen drücken und festschrauben.

Fit brushes and electrical
contact.
Kohlebürsten mit Flach-
stecker einsetzen.

Turn both the Brush wires
180° as shown.
Litzen beider Kohlebürsten
um 180° drehen.

In order to fit pos. 47 there must be at least
1 mm distance between the brush holder and the
electrical contact. Press pos. 47 firmly into position.
Abstand herstellen (min. 1mm) zwischen
Flachstecker und Kohlebürstenhalter.
Abdeckkappen Pos. 47 bis Anschlag aufschieben.



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