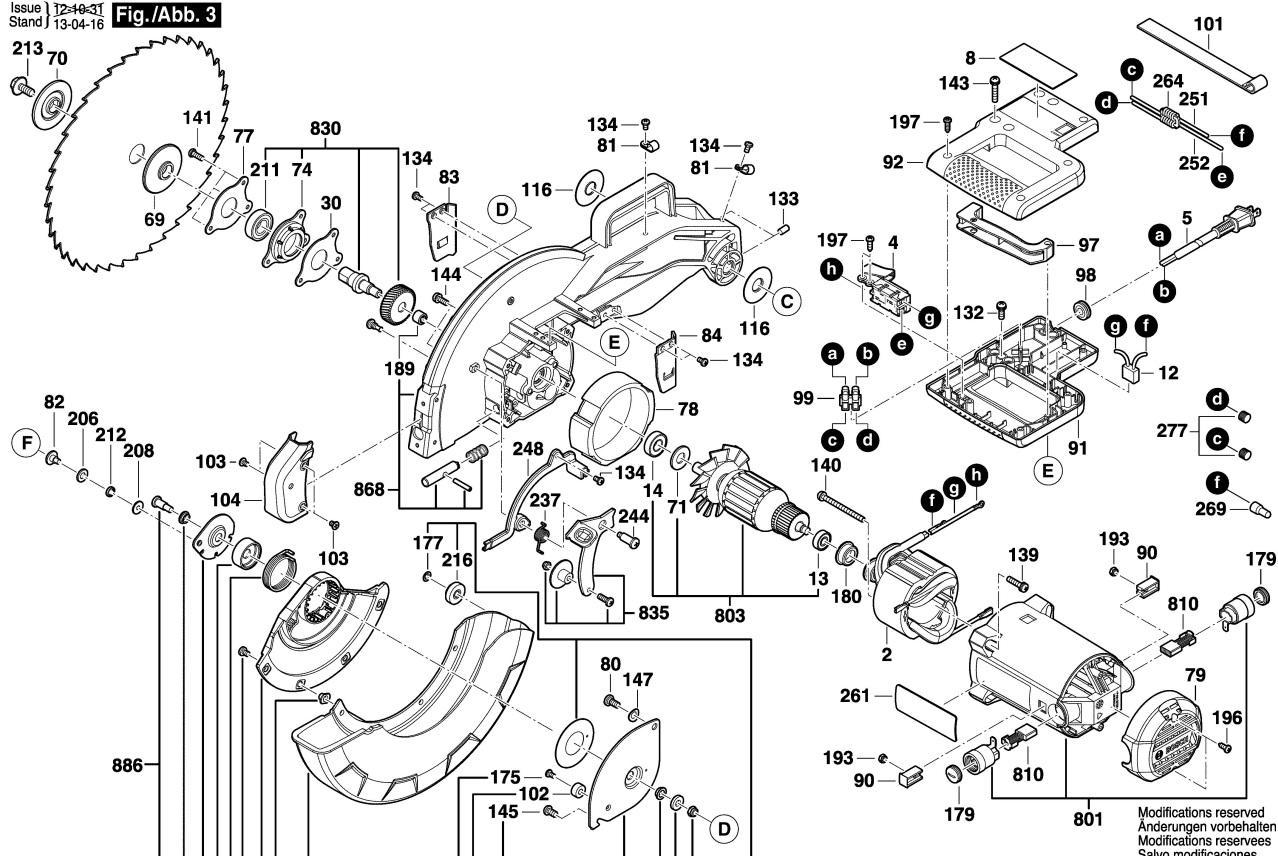
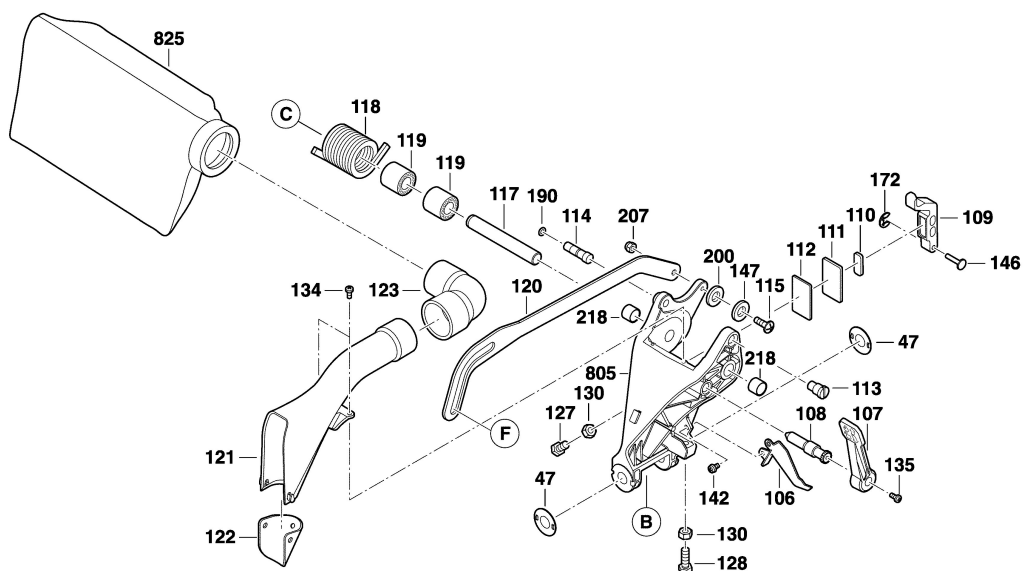


Fig./Abb. 3**Fig./Abb. 4**

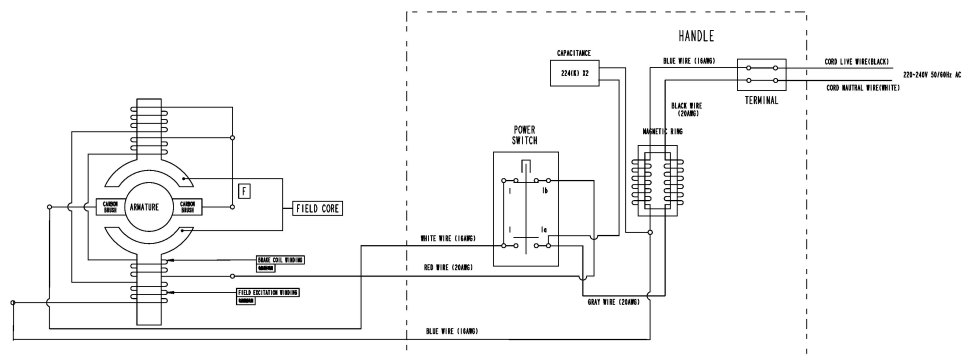
Torque values

Anzugsmomente

Couple de serrage

Pares de apriete

Pos	41	=	1,2 - 1,5 Nm
	42	=	1,2 - 1,5 Nm
	49	=	1,3 - 1,5 Nm
	52	=	1,3 - 1,5 Nm
	53	=	1,3 - 1,5 Nm
	80	=	2,0 - 2,5 Nm
	82	=	2,0 - 2,5 Nm
	103	=	0,8 - 1,2 Nm
	113	=	5,0 - 6,0 Nm
	115	=	2,0 - 2,5 Nm
	131	=	7,5 - 8,0 Nm
	133	=	2,5 - 3,0 Nm
	132	=	2,0 - 2,5 Nm
	134	=	0,8 - 1,2 Nm
		=	1,5 - 2,0 Nm
	135	=	2,0 - 2,5 Nm
	139	=	2,0 - 2,5 Nm
	140	=	2,5 - 2,8 Nm
	141	=	3,0 - 3,5 Nm
	142	=	1,5 - 2,0 Nm
	143	=	3,0 - 3,5 Nm
	144	=	2,5 - 3,0 Nm
	145	=	2,0 - 2,5 Nm
	148	=	7,5 - 8,0 Nm
	158	=	1,3 - 1,5 Nm
	160	=	1,3 - 1,5 Nm
	166	=	1,5 - 2,0 Nm
	175	=	0,8 - 1,2 Nm
	194	=	7,5 - 8,0 Nm
	195	=	0,8 - 1,2 Nm
	196	=	1,5 - 2,0 Nm
	197	=	1,5 - 2,0 Nm
	198	=	1,5 - 2,0 Nm
	209	=	3,8 - 4,0 Nm
	213	=	15,0 - 15,5 Nm
	244	=	0,8 - 1,2 Nm
	254	=	0,3 - 0,5 Nm
	257	=	0,3 - 0,5 Nm
	260	=	0,3 - 0,5 Nm



Modifications reserved
Änderungen vorbehalten
Modifications reserves
Salvo modificaciones