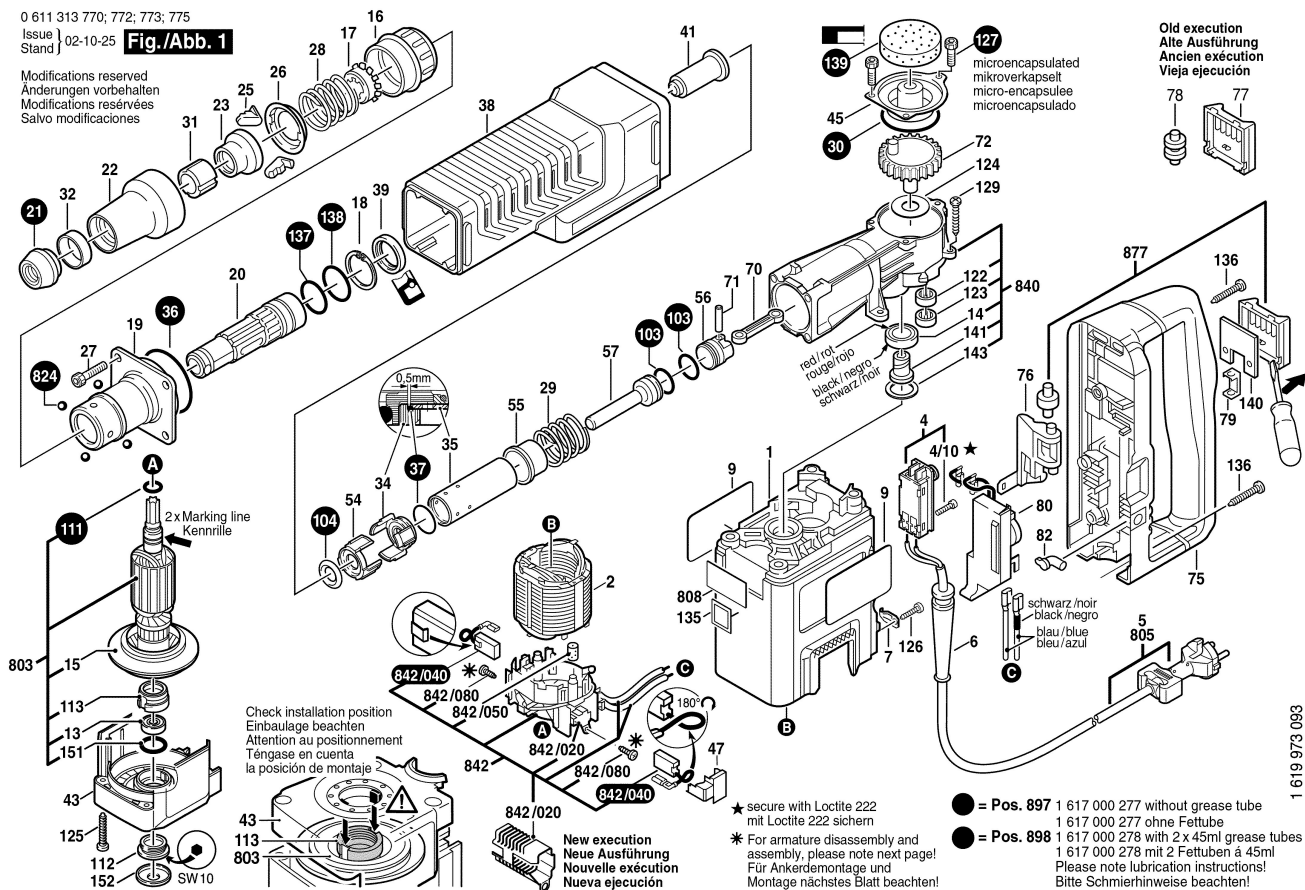
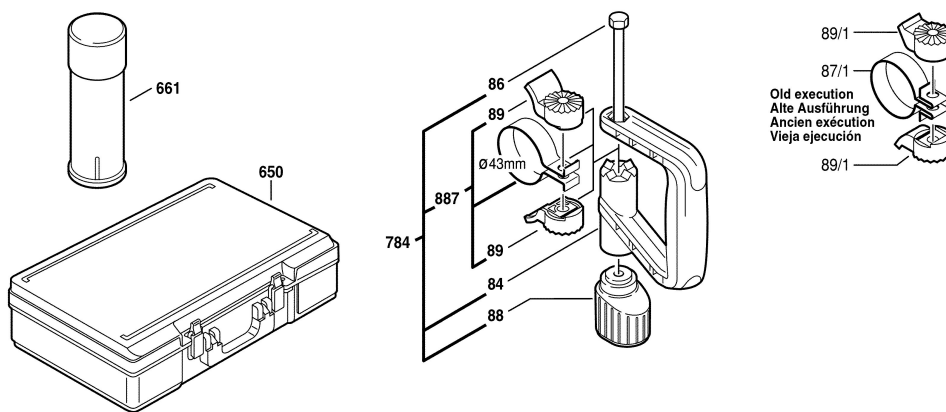


0 611 313 770; 772; 773; 775
Issue
Stand } 02-10-25 **Fig./Abb. 1**

Modifications reserved
Änderungen vorbehalten
Modifications réservées
Salvo modificaciones

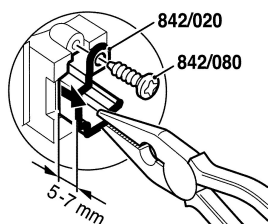


0 611 313 770; 772; 773; 775
Issue
Stand } 02-10-25 **Fig./Abb. 2**

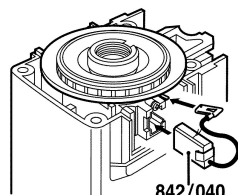


Modifications reserved
Änderungen vorbehalten
Modifications réservées
Salvo modificaciones

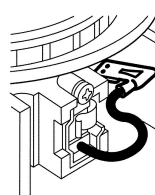
For armature disassembly and assembly
pull the brush holder 5-7 mm outwards.
Vor Ankerdemontage- und Montage beide
Bürstenhalter 5-7 mm nach außen ziehen.



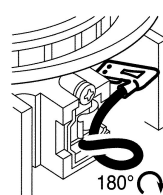
After armature assembly, press in the
brush holder and tighten the screw.
Nach der Ankermontage Bürstenhalter
nach innen drücken und festschrauben.



Fit brushes and electrical
contact.
Kohlebürsten mit Flach-
stecker einsetzen.



Turn both the Brush wires
180° as shown.
Litzen beider Kohlebürsten
um 180° drehen.



In order to fit pos. 47 there must be at least
1 mm distance between the brush holder and the
electrical contact. Press pos. 47 firmly into position.
Abstand herstellen (min. 1mm) zwischen
Flachstecker und Kohlebürstenhalter.
Abdeckkappen Pos. 47 bis Anschlag aufschieben.

