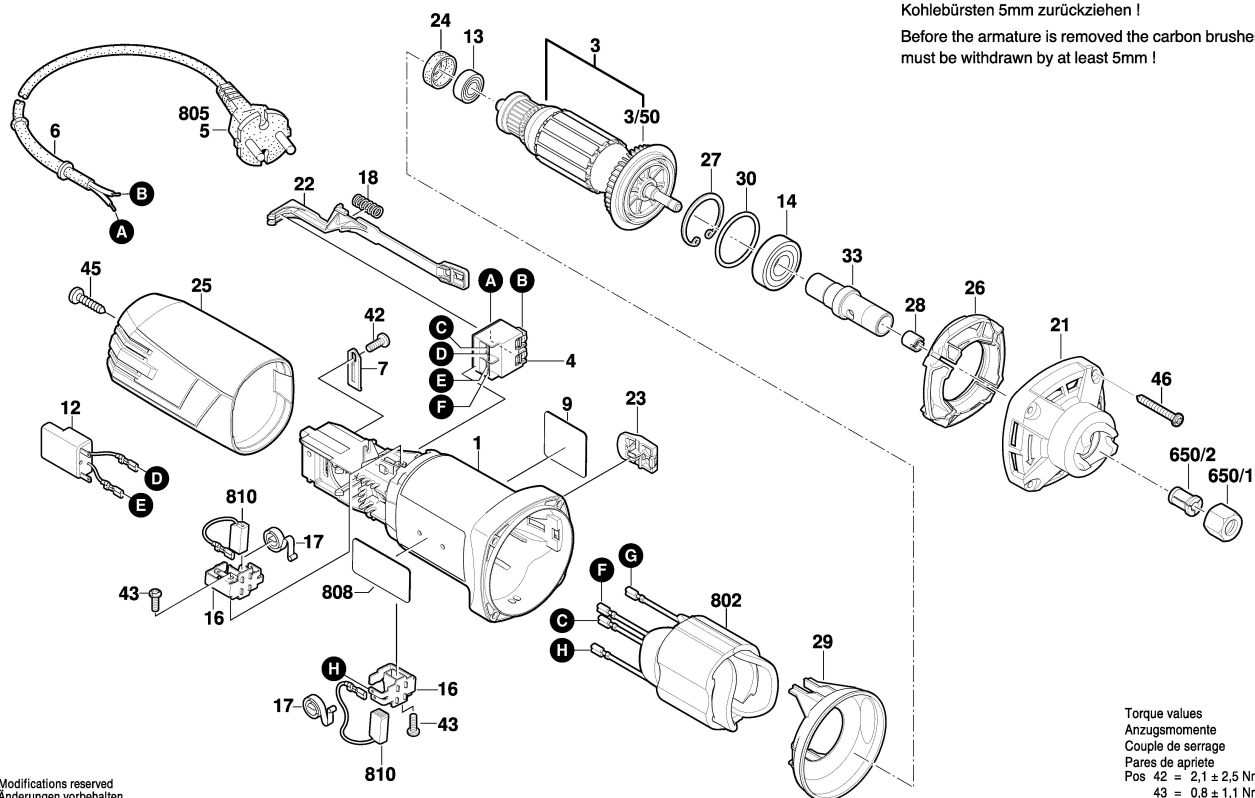


Gerad - Verzahnung

- Vor Demontage des Ankers
Kohlebürsten 5mm zurückziehen !
Before the armature is removed the carbon brushes
must be withdrawn by at least 5mm !



Modifications reserved
Änderungen vorbehalten
Modifications réservées
Salvo modificaciones

Torque values
Anzugsmomente
Couple de serrage
Pares de apriete
Pos 42 = $2,1 \pm 2,5$ Nm
43 = $0,8 \pm 1,1$ Nm
45 = $1,5 \pm 1,8$ Nm
46 = $1,5 \pm 1,9$ Nm