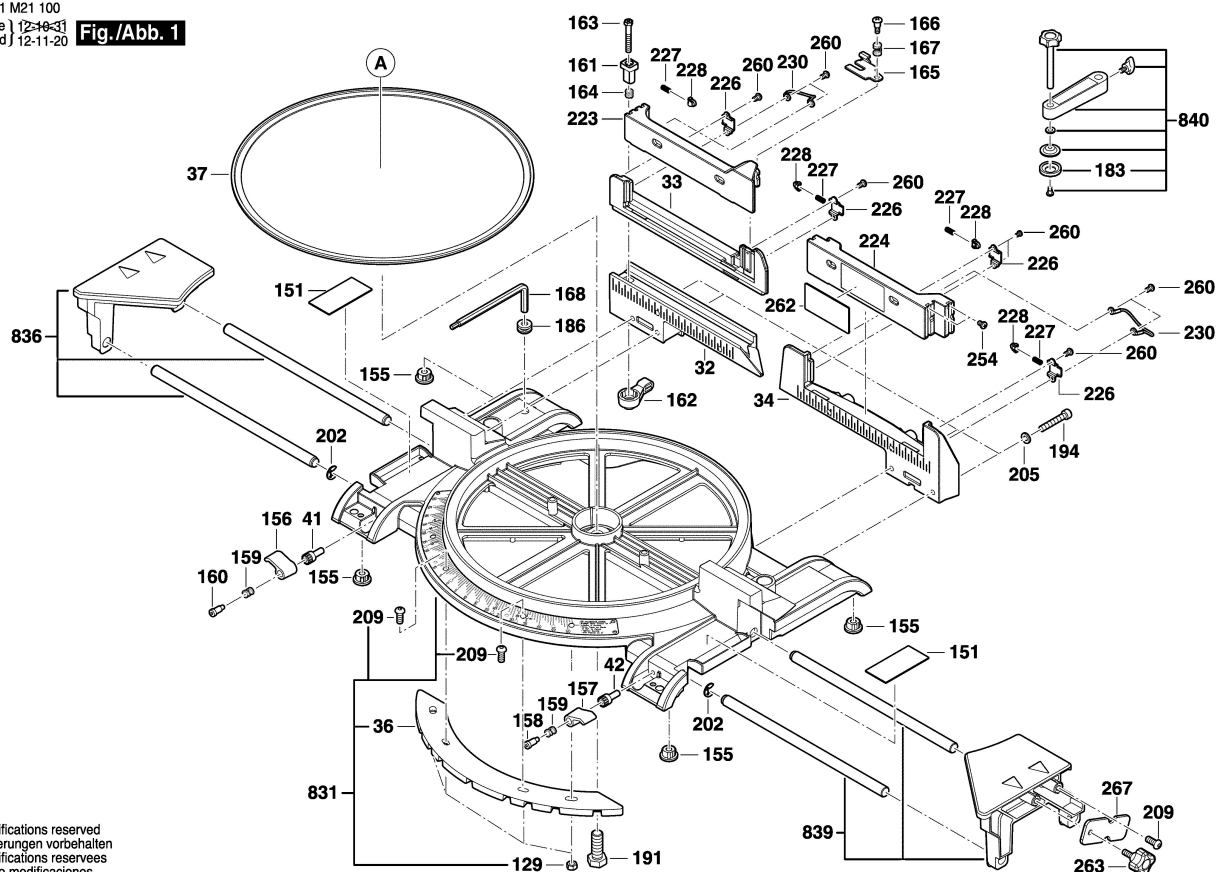
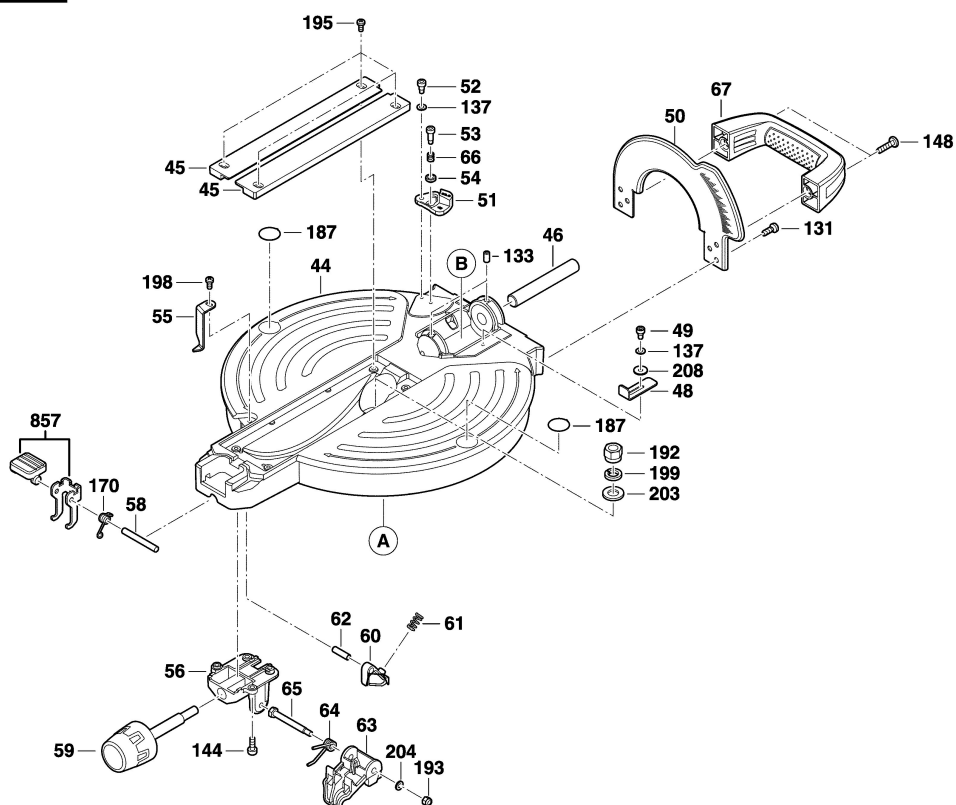
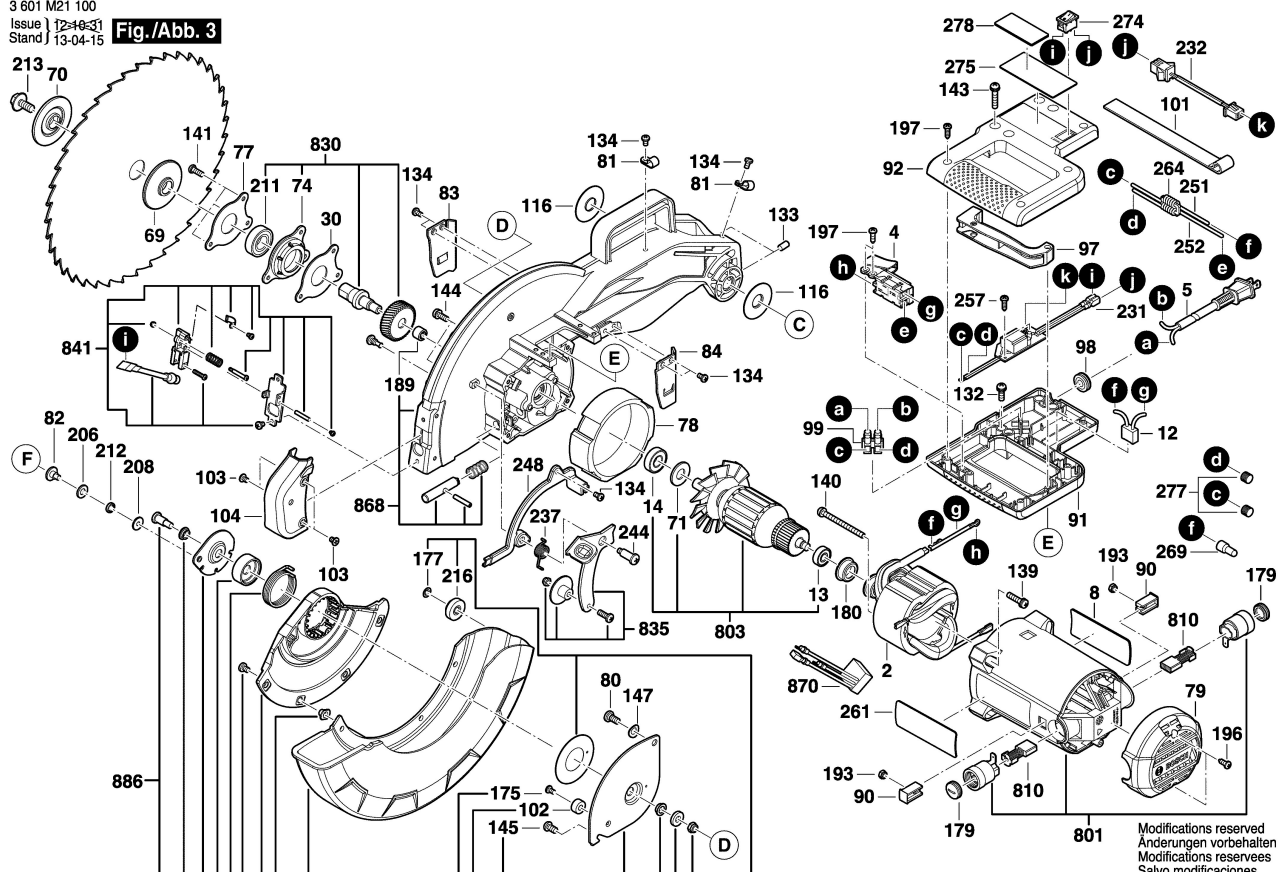
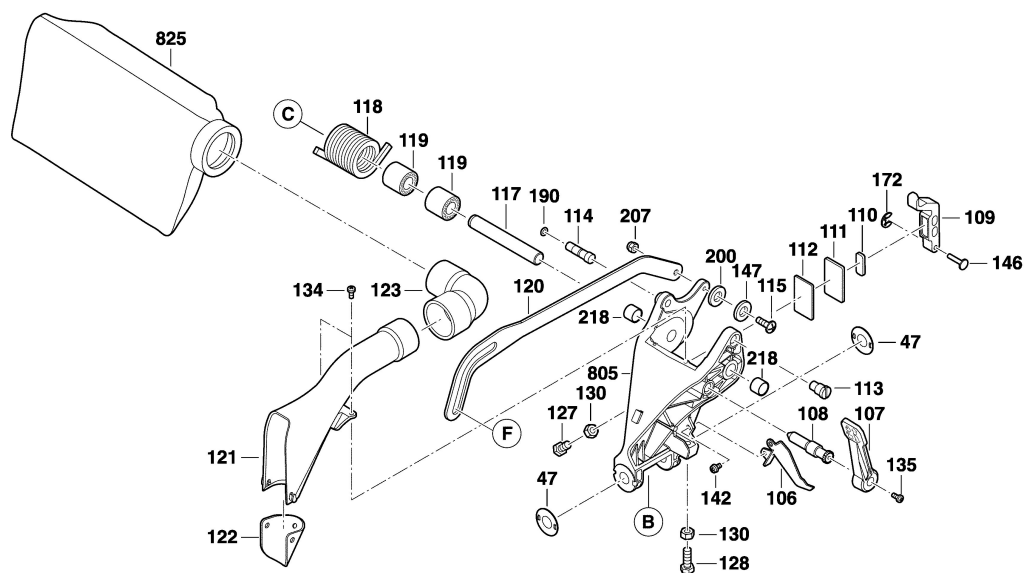


Fig./Abb. 1

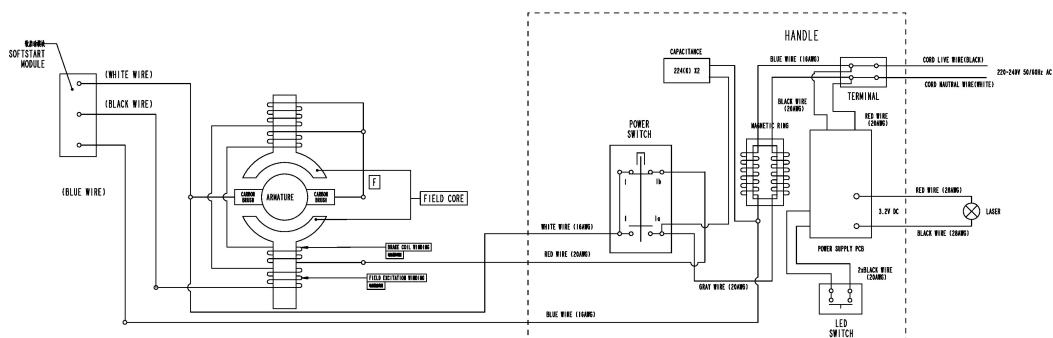
Modifications reserved
Änderungen vorbehalten
Modifications reserves
Salvo modificaciones

Fig./Abb. 2

Modifications reserved
Änderungen vorbehalten
Modifications reserves
Salvo modificaciones

Fig./Abb. 3**Fig./Abb. 4**

Torque values
 Anzugsmomente
 Couple de serrage
 Pares de apriete
 Pos 41 = 1,2 - 1,5 Nm
 42 = 1,2 - 1,5 Nm
 49 = 1,3 - 1,5 Nm
 52 = 1,3 - 1,5 Nm
 53 = 1,3 - 1,5 Nm
 80 = 2,0 - 2,5 Nm
 82 = 2,0 - 2,5 Nm
 103 = 0,8 - 1,2 Nm
 113 = 5,0 - 6,0 Nm
 115 = 2,0 - 2,5 Nm
 131 = 7,5 - 8,0 Nm
 133 = 2,5 - 3,0 Nm
 132 = 2,0 - 2,5 Nm
 134 = 0,8 - 1,2 Nm
 135 = 1,5 - 2,0 Nm
 139 = 2,0 - 2,5 Nm
 140 = 2,5 - 2,8 Nm
 141 = 3,0 - 3,5 Nm
 142 = 1,5 - 2,0 Nm
 143 = 3,0 - 3,5 Nm
 144 = 2,5 - 3,0 Nm
 145 = 2,0 - 2,5 Nm
 148 = 7,5 - 8,0 Nm
 158 = 1,3 - 1,5 Nm
 160 = 1,3 - 1,5 Nm
 166 = 1,5 - 2,0 Nm
 175 = 0,8 - 1,2 Nm
 194 = 7,5 - 8,0 Nm
 195 = 0,8 - 1,2 Nm
 196 = 1,5 - 2,0 Nm
 197 = 1,5 - 2,0 Nm
 198 = 1,5 - 2,0 Nm
 209 = 3,8 - 4,0 Nm
 213 = 15,0 - 15,5 Nm
 244 = 0,8 - 1,2 Nm
 254 = 0,3 - 0,5 Nm
 257 = 0,3 - 0,5 Nm
 260 = 0,3 - 0,5 Nm



Modifications reserved
 Änderungen vorbehalten
 Modifications reserves
 Salvo modificaciones