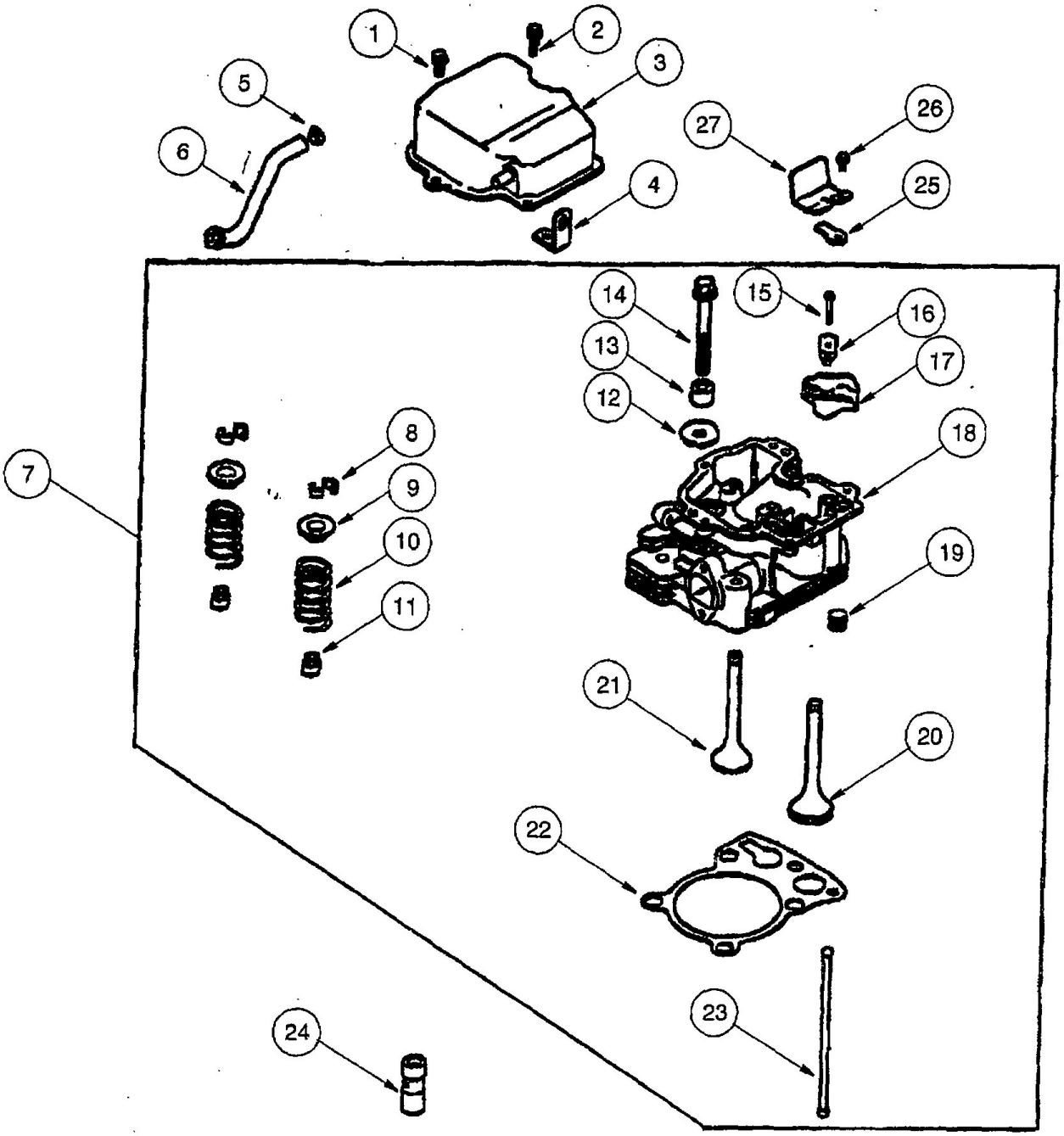# CYLINDER HEAD, VALVES AND BREATHER