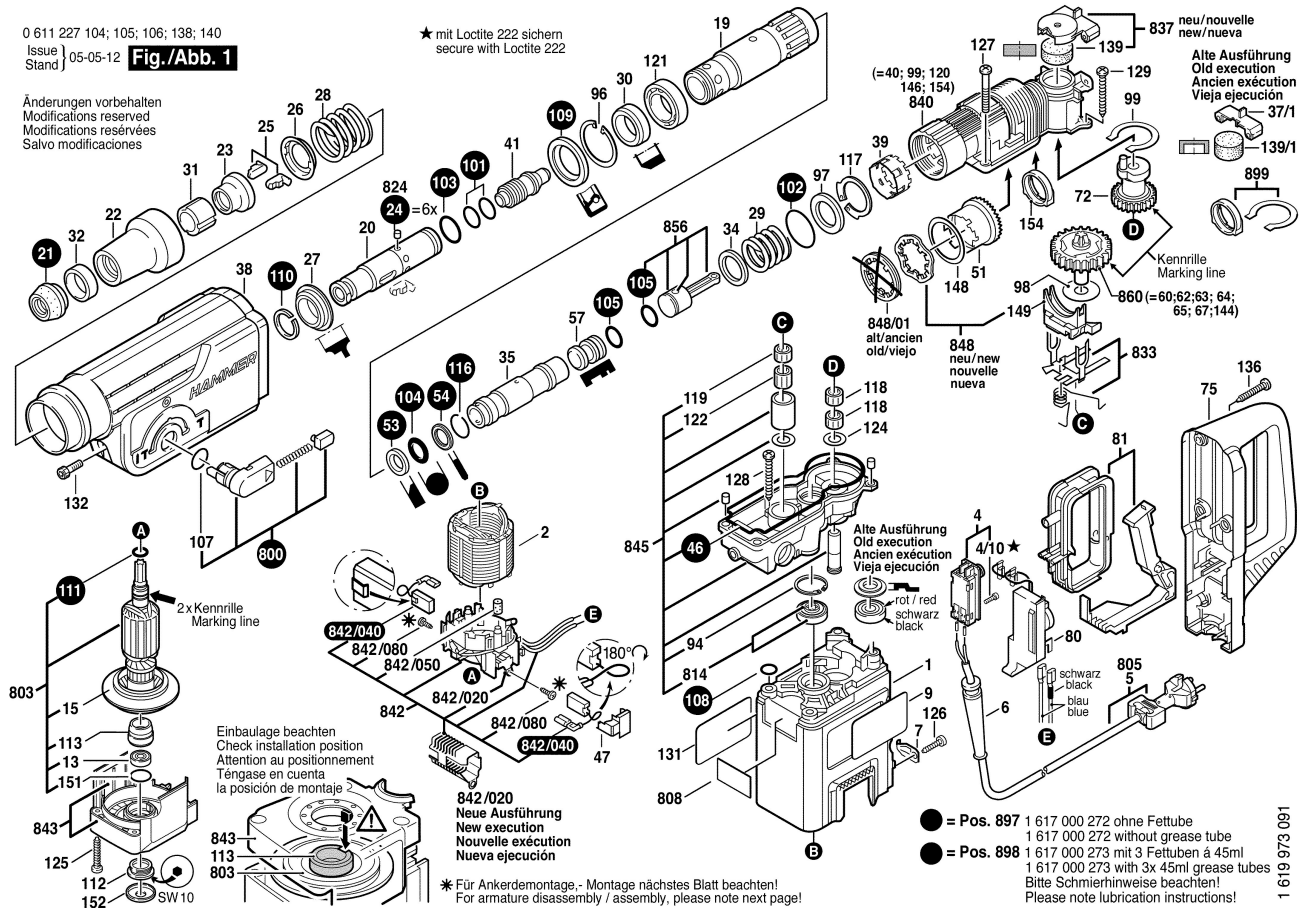


0 611 227 104; 105; 106; 138; 140
Issue 05-05-12 **Fig./Abb. 1**

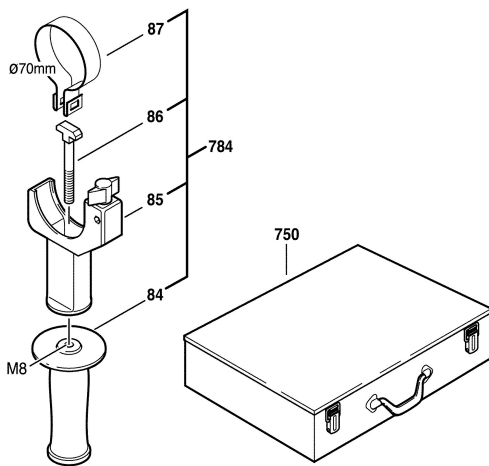
Änderungen vorbehalten
Modifications reserved
Modificaciones reservadas
Salvo modificaciones

★ mit Loctite 222 sichern
secure with Loctite 222

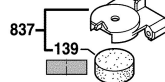


1 619 973 031

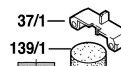
0 611 227 104; 105; 106; 138; 140
Issue 05-05-12 **Fig./Abb. 2**



Neue Ausführung
New execution
Nouvelle exécution
Nueva ejecución

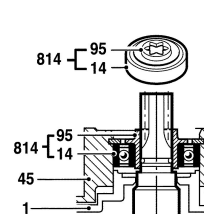


Alte Ausführung
Old execution
Ancien exécution
Vieja ejecución

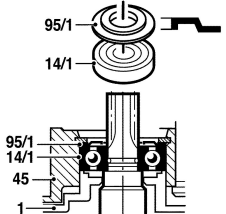


Änderungen vorbehalten
Modifications reserved
Modificaciones reservadas
Salvo modificaciones

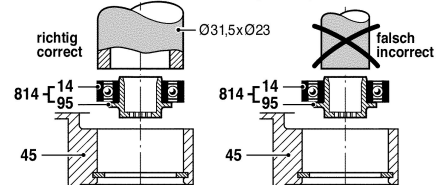
Neue Ausführung
New execution
Nouvelle exécution
Nueva ejecución



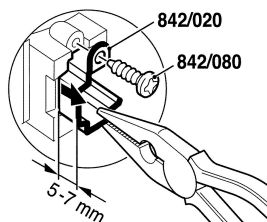
Alte Ausführung
Old execution
Ancien exécution
Vieja ejecución



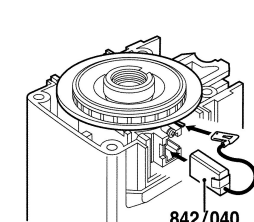
Beachten: Einbau Pos. 814 mit Hilfswerkzeug!
Attention: Assembly pos. 814 using auxiliary tool!



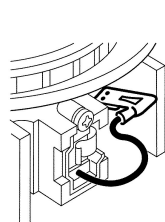
Vor Ankerdemontage- und Montage beide Bürstenhalter 5-7 mm nach außen ziehen.
For armature disassembly and assembly pull the brush holder 5-7 mm outwards.



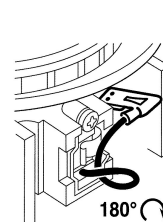
Nach der Ankermontage Bürstenhalter nach innen drücken und festschrauben.
After armature assembly, press in the brush holder and tighten the screw.



Kohlebürsten mit Flachstecker einsetzen.
Fit brushes and electrical contact.



Litzen beider Kohlebürsten um 180° drehen.
Turn both the Brush wires 180° as shown.



Abstand herstellen (min. 1mm) zwischen Flachstecker und Kohlebürstenhalter.
In order to fit pos. 47 there must be at least 1 mm distance between the brush holder and the electrical contact. Press pos. 47 firmly into position.

