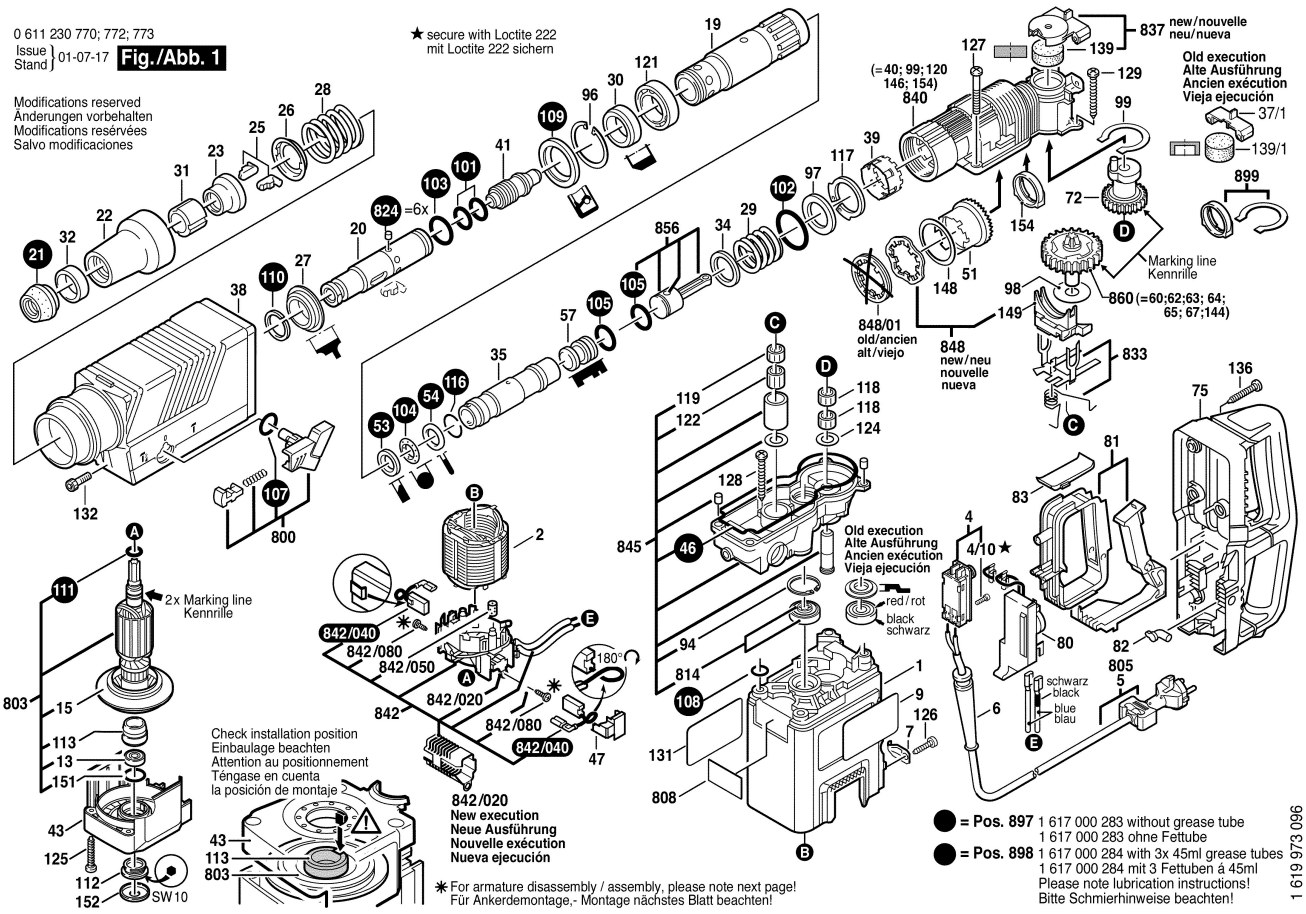
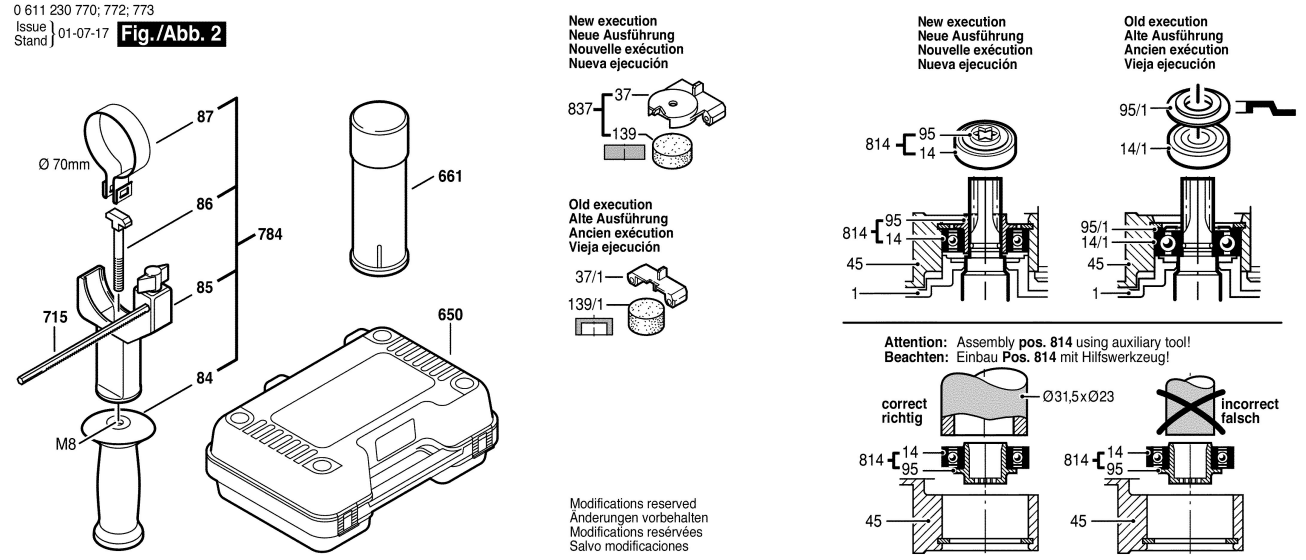
0 611 230 770; 772; 773
Issue Stand } 01-07-17 **Fig./Abb. 1**

Modifications reserved
Änderungen vorbehalten
Modifications resérvées
Salvo modificaciones

★ secure with Loctite 222
mit Loctite 222 sichern

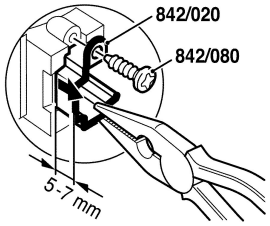


0 611 230 770; 772; 773
Issue Stand } 01-07-17 **Fig./Abb. 2**

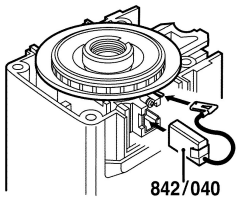


Modifications reserved
Änderungen vorbehalten
Modifications resérvées
Salvo modificaciones

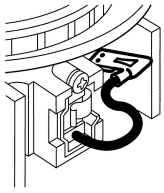
For armature disassembly and assembly pull the brush holder 5-7 mm outwards.
Vor Ankerdemontage- und Montage beide Bürstenhalter 5-7 mm nach außen ziehen.



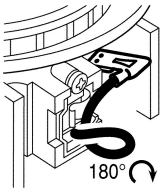
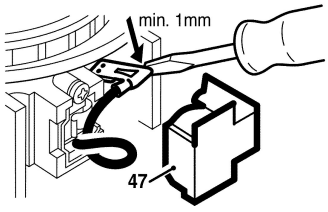
After armature assembly, press in the brush holder and tighten the screw.
Nach der Ankermontage Bürstenhalter nach innen drücken und festschrauben.



Fit brushes and electrical contact.
Kohlebürsten mit Flachstecker einsetzen.



Turn both the Brush wires 180°as shown.
Litzen beider Kohlebürsten um 180° drehen.



In order to fit pos. **47** there must be at least 1 mm distance between the brush holder and the electrical contact. Press pos. **47** firmly into position.
Abstand herstellen (min. 1mm) zwischen Flachstecker und Kohlebürstenhalter.
Abdeckkappen Pos. **47** bis Anschlag aufschieben.