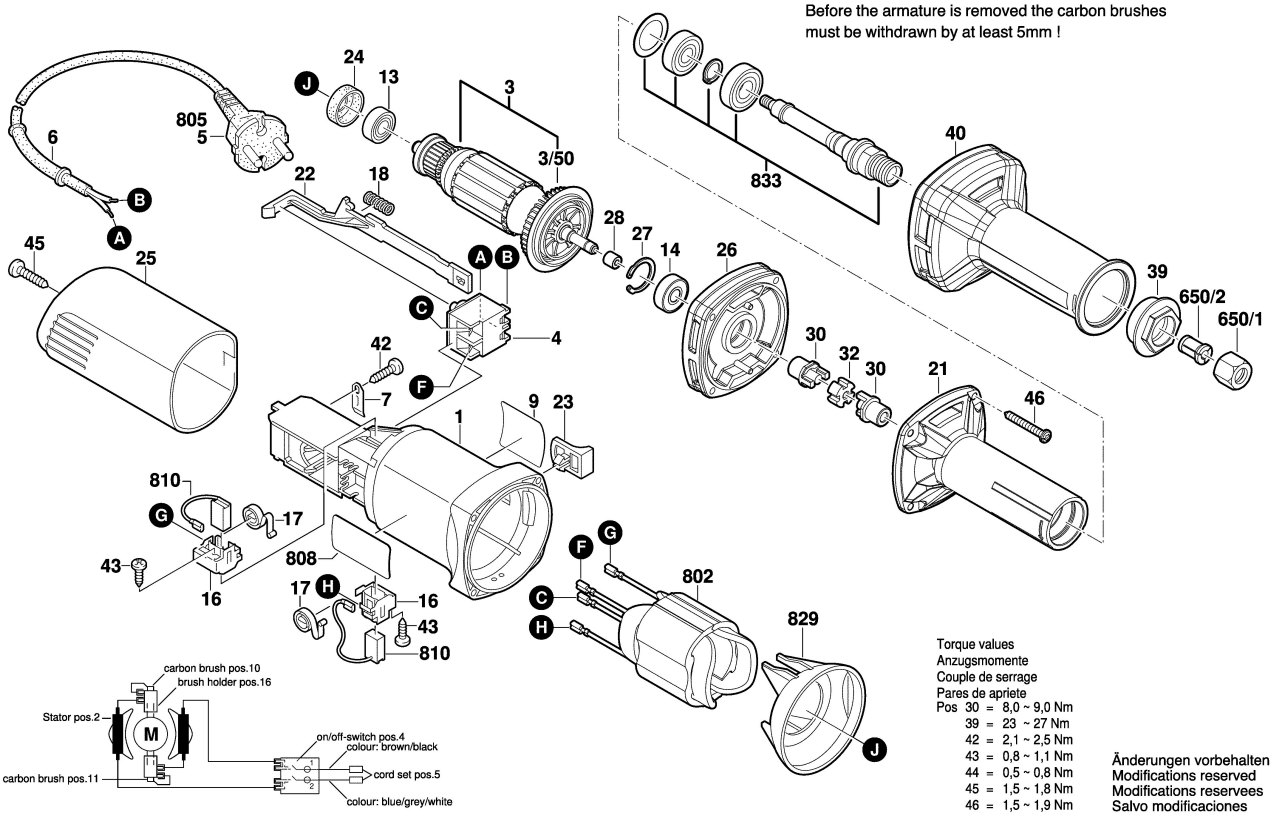
3 601 B24 0K0
Stand ~~12-05-05~~
Issue 12-09-05

Fig. /Abb. 1

Gerad - Verzahnung

● Vor Demontage des Ankers Kohlebürsten 5mm zurückziehen !

Before the armature is removed the carbon brushes must be withdrawn by at least 5mm !



Torque values
Anzugsmomente
Couple de serrage
Pares de apriete

Pos	30	=	8,0 ~ 9,0 Nm
	39	=	23 ~ 27 Nm
	42	=	2,1 ~ 2,5 Nm
	43	=	0,8 ~ 1,1 Nm
	44	=	0,5 ~ 0,8 Nm
	45	=	1,5 ~ 1,8 Nm
	46	=	1,5 ~ 1,9 Nm

Änderungen vorbehalten
Modifications reserved
Modifications reservees
Salvo modificaciones